

Date: Thursday, 08/02/2007 8:21:55 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 30685	Part Number	: D323823
Estimate Number	: 12666	Drawing Number	: D3238 REV B
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 08/02/2007	Drawing Revision	: B
Prsh Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 15/02/2007
Previous Run	: N/A	Qty:	2
Written By	: <i>[Signature]</i>	Um:	Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est Rev:A New Issue 07-01-26 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M2024T3S080	2024-T3 .080 sheet	
		Comment: Qty.: 0.0252 sf(s)/Unit Total : 0.0504 sf(s) M2024-T3 .080 Sheet Batch: M18481	<i>Z 07.02.08 (3)</i>
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3238 Dwg Rev: <i>B</i> Prog Rev: <i>B</i>	<i>Z 07.02.09 (3)</i>
		2-Deburr if necessary	
		*****USE D3238 BLANK CUTTING FILE*****	<i>Z 07.02.09 (3)</i>
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE	
		Comment: CONVENTIONAL MILLING MACHINE Machine Serration on Sheet using DT8934 PLATE	<i>Z 07.02.08 (3)</i>
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>Z 07.02.09 (3)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 09/02/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

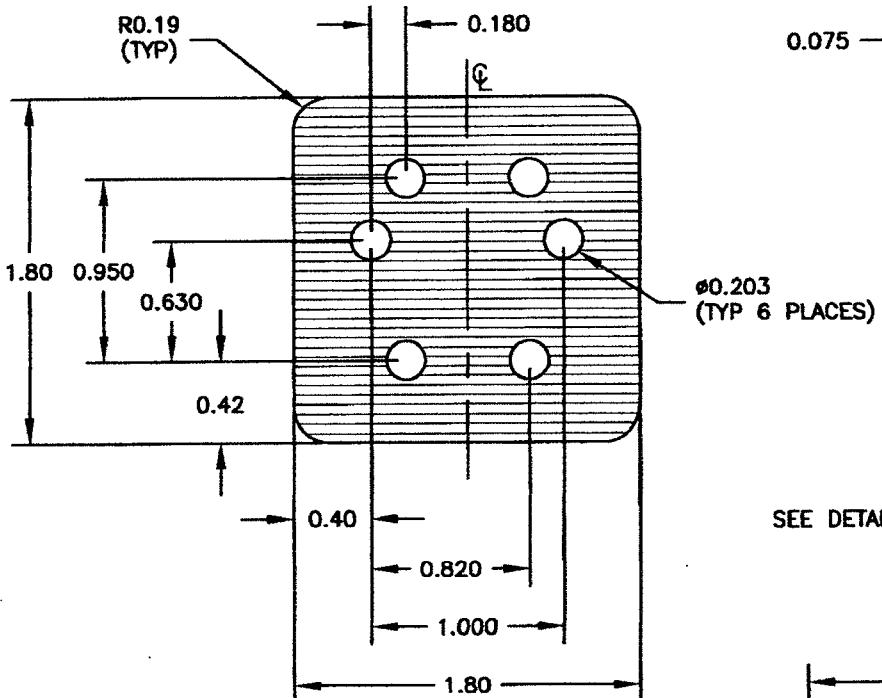
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

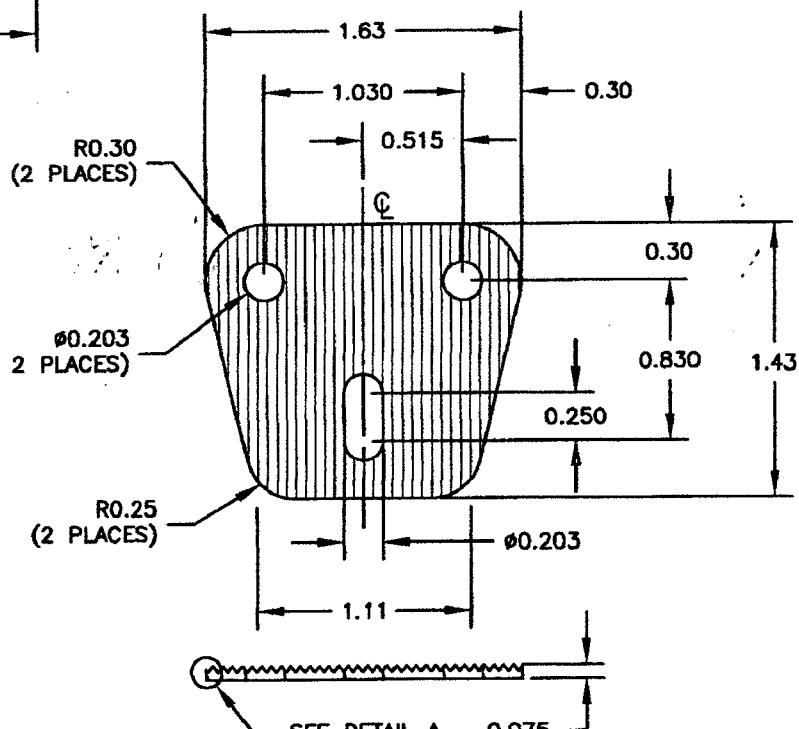
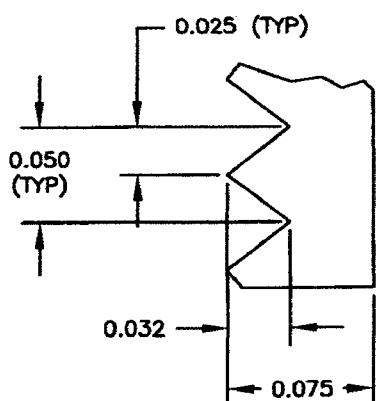
DART

DESIGN <i>CH</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>CH</i>	DRAWING NO. D3238	REV. B SHEET 3 OF 3
DATE 07.01.17		TITLE PLATE	SCALE 1:1

**RELEASED**07.01.22 *CH*

D3238-23 PLATE (SHOWN)
D3238-33 PLATE (SAME, EXCEPT
0.020 THICK AND NO SERRATIONS)

SEE DETAIL A



SEE DETAIL A 0.075

DETAIL A
RIDGE DETAIL (VIEW MAY BE ROTATED)
SCALE 10:1

D3238-25 PLATE (SHOWN)
D3238-35 PLATE (SAME, EXCEPT
0.020 THICK AND NO SERRATIONS)

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

DART AEROSPACE LTD	Work Order:	
Description: <i>Plate</i>	Part Number:	<i>D3238-2B</i>
Inspection Dwg:	Rev: <i>B</i>	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

1

First Article

1

Prototype

Measured by: J. M.

Audited by:	SJ
Date:	01.02.09

Prototype Approval:	C B
Date:	07.02.09

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	